

# Quartz Movements

## Classic Functions

### RONDA powertech

## CALIBER 515 – 11½"



### Product Specifications

Analog quartz movement

Line	powertech
Caliber	515
Size	11½"
Version Swiss Made	1 Jewels / nickel plated
Version Swiss Parts	1 Jewels / nickel plated
Standard battery life	45 months
High battery life	60 months
Standard hand fitting height	1

### Functions

- Date
- 3 hands

### Features

- Repairable metal watch movement
- Power saving mechanism with pulled out stem:  
Reduction of consumption approximately 70%
- Interchangeability: All versions 11½" with same  
movement height 3.00 mm and stem height 1.50 mm
- Very powerful stepping motor

## CALIBER 515 – 11½"

### Technical Specifications

Diameter Total	26.00 mm
Case fitting	25.60 mm
Movement height	3.00 mm
Height over standard battery	3.25 mm
Height over high battery	0.00 mm
Movement rest	0.80 mm
Height over stem	1.50 mm
Length of stem travel	1.00 mm
Stem thread	0.90 mm
Useful torque second – typical	9 µNm
Useful torque minute – typical	400 µNm
Operating temperature	0 - 50 °C
Instantaneous rate	-10/ +20 sec/month
Resistance to magnetic fields	18.8 Oe
Resistance against shock	NIHS 91-10

### Battery Specifications

Standard battery	No. 371
High battery	No. 395
Standard battery life	45 months
High battery life	60 months
Battery voltage	1.5 V
Current consumption – typical	1.28 µA (Date Mechanism not in Gear)
Current consumption – maximum	1.85 µA (Date Mechanism not in Gear)

### Watch production

Drawing Casing ring (standard, PDF)
Drawing Dial (stem 3h, calendar 4h, PDF)
Drawing Dial (stem 3h, calendar 3h, PDF)
Drawing Dial (stem 3h, calendar 6h, PDF)
Drawing Dial (stem 3h, calendar 3h, round, PDF)
Drawing Dial (stem 3h, calendar 4 1/2 h, PDF)
Drawing Dial (stem 3h, calendar 4h, round, PDF)
Drawing Hand fitting (hand height 1-2, PDF)
Drawing Hand fitting (hand height 6, PDF)
Drawing Stem

### User's manual

User's manual (PDF)
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### Watch repairs

Technical instruction (PDF)
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